

# Thermal calculation of LED-modules

$T_{\text{ambient}} := 25$  ambient-temperature of the LED-modules [unit: °C]  
 $T_{\text{modules\_max}} := 65$  maximum temperature of the LED-modules [unit: °C]  
 $\Delta T := T_{\text{modules\_max}} - T_{\text{ambient}} = 40$  temperature-difference between module and ambient [unit: °C]

## **P320 LED-module:**

$U_{\text{forward\_nominal\_P320\_1050mA}} := 28.8 \cdot 1.035 = 29.81$  nominal forward-voltage of the LED-module @1050mA [unit: V]

$P_{\text{module\_1050mA}} := U_{\text{forward\_nominal\_P320\_1050mA}} \cdot 1.050 = 31.3$

$\text{Light\_efficiency}_{\text{P320}} := 92$  light-efficiency (approximated) [unit: lm/W]

$\text{Lighting\_current}_{\text{Effektiv\_Emitted\_P320\_1050mA}} := 1850$  effective emitted lighting-current@1050mA [unit: lm]

$P_{\text{output\_P320\_1050mA}} := \frac{\text{Lighting\_current}_{\text{Effektiv\_Emitted\_P320\_1050mA}}}{\text{Light\_efficiency}_{\text{P320}}} = 20.11$  effective radiated output-power of the module@1050mA [unit: W]

$P_{\text{dissipation\_P320\_1050mA}} := P_{\text{module\_1050mA}} - P_{\text{output\_P320\_1050mA}} = 11.19$  power dissipation @1050mA [unit: W]

$$R_{Th\_P320\_1050mA} := \frac{\Delta T}{P_{dissipation\_P320\_1050mA}} = 3.57$$

maximum required thermal-resistor of the module-series

$$\eta_{P320\%} := \frac{P_{output\_P320\_1050mA}}{P_{module\_1050mA}} \cdot 100$$

$\eta_{P320\%} = 64.25$  efficiency of the module [unit: %]

$A_{P320\_700mA} := 120$  minimum required area of aluminium-sheet (with 2mm thickness) ... determined by the calculated thermal-resistor and the diagram from top [unit: cm<sup>2</sup>]

$A_{P320\_1050mA} := 256$  maximum required area of aluminium-sheet (with 2mm thickness)... determined by the calculated thermal-resistor and the diagram from top [unit: cm<sup>2</sup>]

